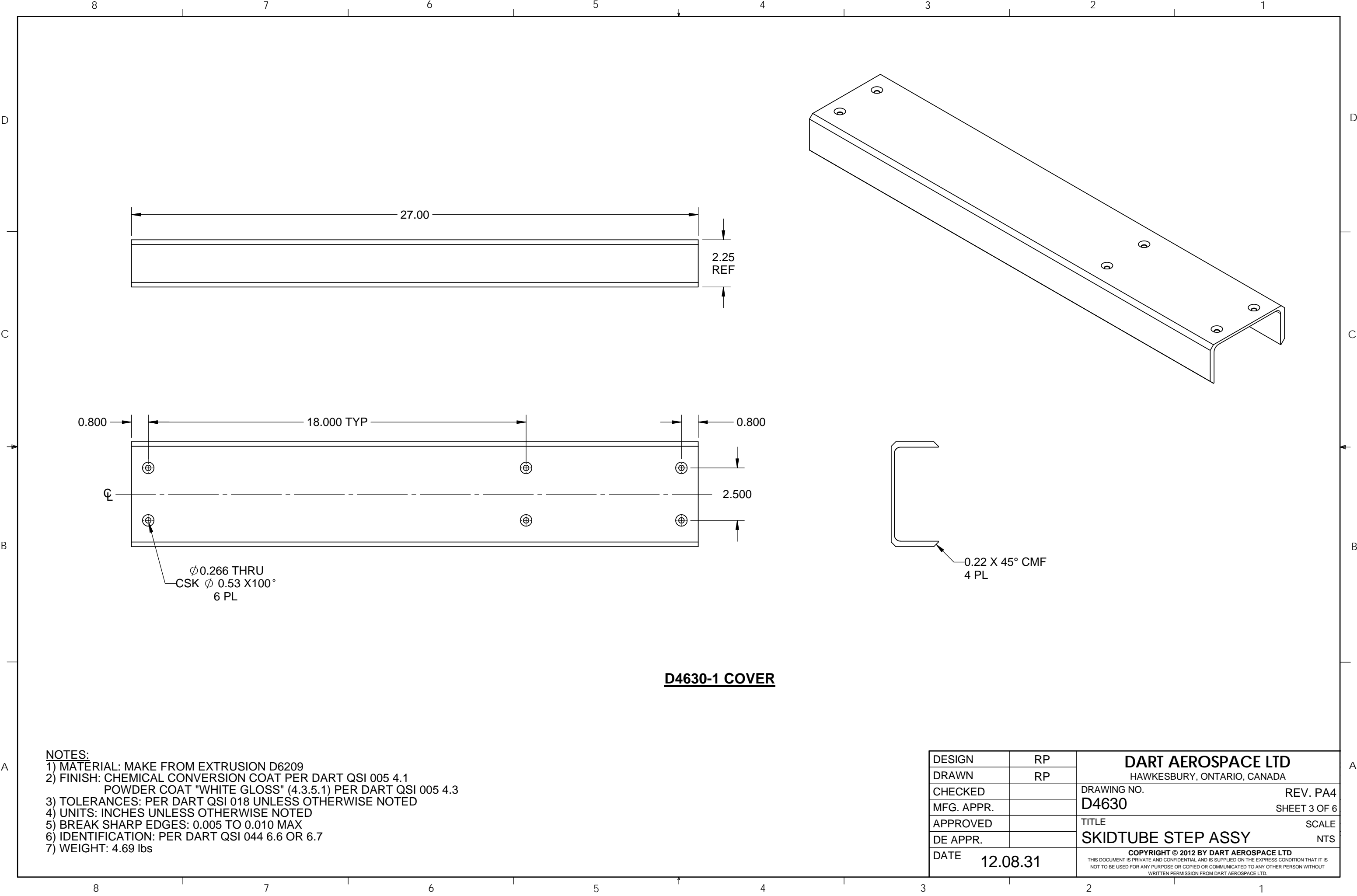


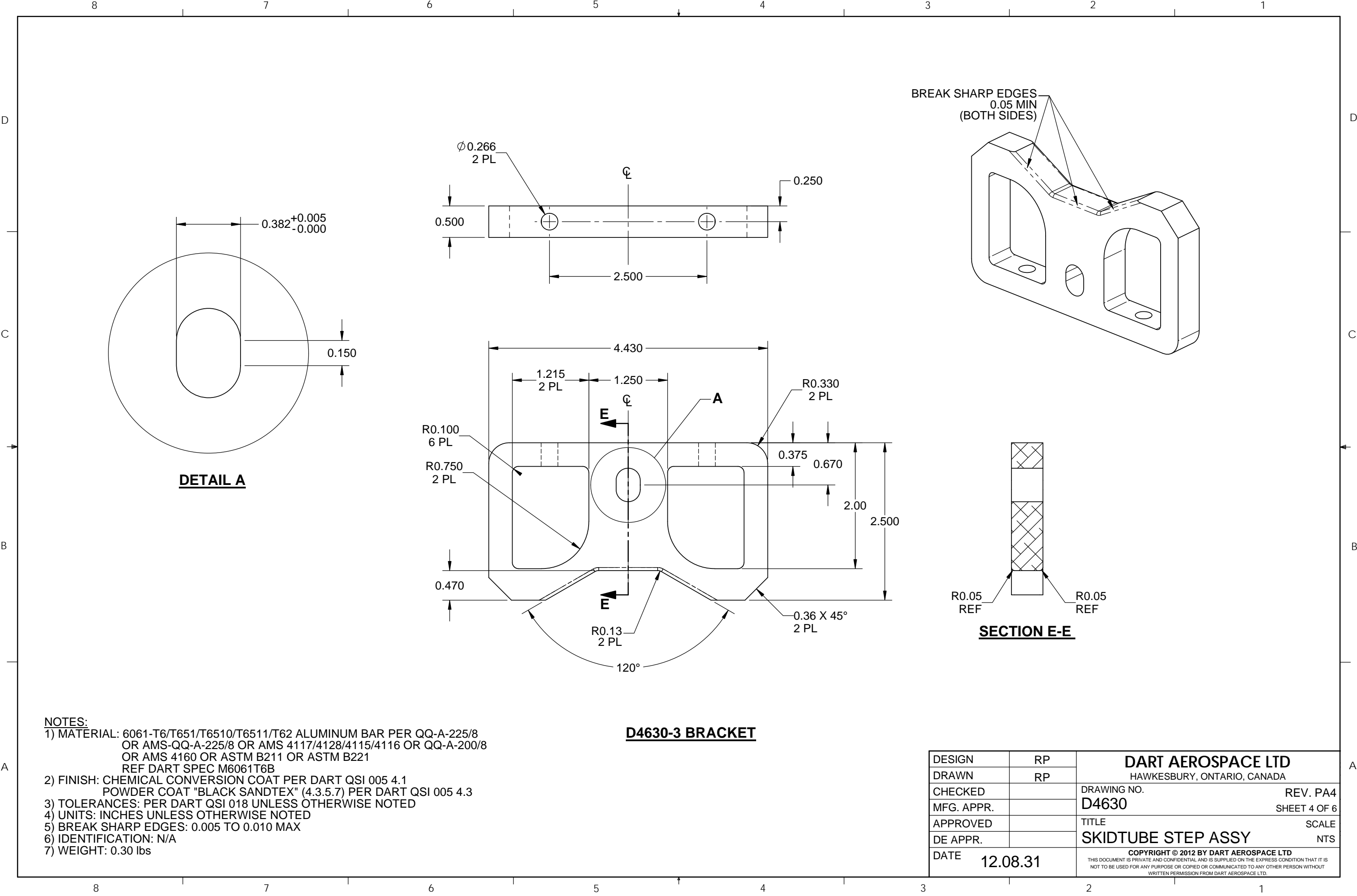
DESIGN	RP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO.	REV. PA4
MFG. APPR.		<b>D4630</b>	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>SKIDTUBE STEP ASSY</b>	NTS
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**NOTES:**  
1) MATERIAL: MAKE FROM EXTRUSION D6209  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "WHITE GLOSS" (4.3.5.1) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7  
7) WEIGHT: 4.69 lbs

**D4630-1 COVER**

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RP	
CHECKED		DRAWING NO. REV. PA4
MFG. APPR.		D4630 SHEET 3 OF 6
APPROVED		TITLE SCALE
DE APPR.		SKIDTUBE STEP ASSY NTS
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NOTES:  
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8  
OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8  
OR AMS 4160 OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.30 lbs

**D4630-3 BRACKET**

DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO. <b>D4630</b>	REV. PA4 SHEET 4 OF 6
MFG. APPR.		TITLE <b>SKIDTUBE STEP ASSY</b>	SCALE NTS
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DE APPR.			
DATE	12.08.31		



